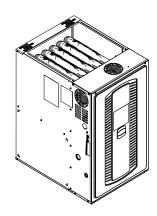
# **Submittal**

### Upflow / Downflow / Horizontal Left/Right Single Stage Non-condensing Gas Fired Furnace 120,000 BTUH

S8B1D120M5PSC

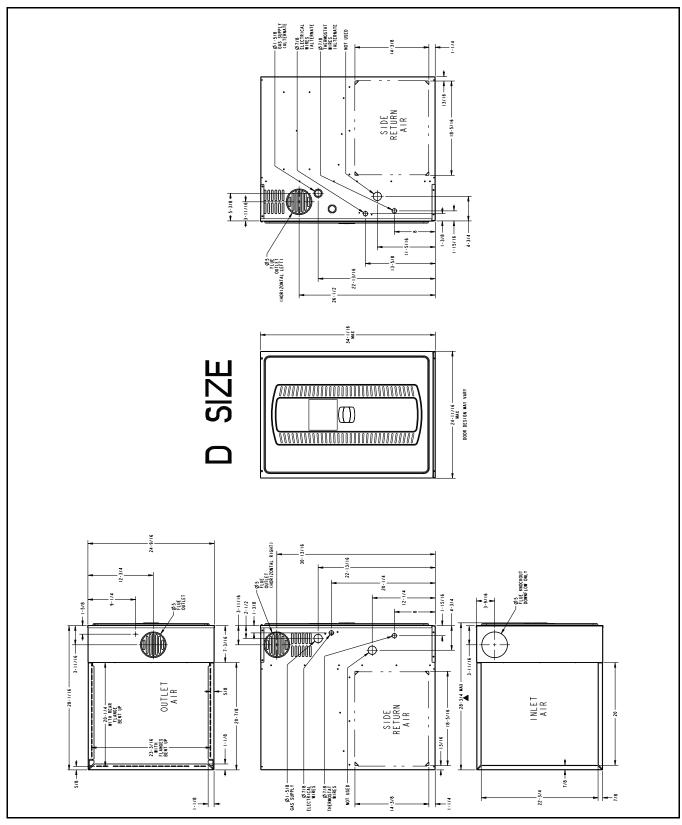


**Note:** Models may have a "T" in the 12th digit designating they meet California less than 40 ng/J (NOx) emissions requirements.

**Note:** Graphics in this document are for representation only. Actual model may differ in appearance.

# **Outline Drawing**

Table 1. 24.5" Width Cabinet



## **Product Specifications**

| MODEL                          | S8B1D120M5PSC (a)                 |  |  |  |  |  |
|--------------------------------|-----------------------------------|--|--|--|--|--|
| Туре                           | Upflow / Horizontal /<br>Downflow |  |  |  |  |  |
| RATINGS (b)                    |                                   |  |  |  |  |  |
| Input BTUH                     | 120,000                           |  |  |  |  |  |
| Capacity BTUH (ICS) (c)        | 98,000                            |  |  |  |  |  |
| Temp. Rise (Min Max.) °F       | 35 - 65                           |  |  |  |  |  |
| AFUE - Rating (c)              | 80                                |  |  |  |  |  |
| Return Air Temp. (Min Max.) °F | 55°F - 80°F                       |  |  |  |  |  |
| BLOWER DRIVE                   | DIRECT                            |  |  |  |  |  |
| Diameter - Width (in.)         | 11 X 11                           |  |  |  |  |  |
| No. Used                       | 1                                 |  |  |  |  |  |
| Speeds (No.) (d)               | CTM - 9                           |  |  |  |  |  |
| CFM vs. in. w.g.               | See Fan Performance Table         |  |  |  |  |  |
| Motor HP                       | 1                                 |  |  |  |  |  |
| R.P.M.                         | 1050                              |  |  |  |  |  |
| Volts / Ph / Hz                | 120 / 1 / 60                      |  |  |  |  |  |
| FLA                            | 10.9                              |  |  |  |  |  |
| COMBUSTION FAN - Type          | PSC                               |  |  |  |  |  |
| Drive - No. Speeds             | Direct - 1                        |  |  |  |  |  |
| Motor RPM                      | 3300                              |  |  |  |  |  |
| Volts/Ph/Hz                    | 120 / 1 / 60                      |  |  |  |  |  |
| FLA                            | 0.33                              |  |  |  |  |  |
| Inducer Orifice                | 2.15                              |  |  |  |  |  |
| FILTER - Furnished?            | No                                |  |  |  |  |  |
| Type Recommended               | High Velocity                     |  |  |  |  |  |
| Hi Vel. (NoSize-Thk.)          | 1 - 24 X 25 - 1 in.               |  |  |  |  |  |

| MODEL                               | S8B1D120M5PSC (a)        |  |  |  |  |
|-------------------------------------|--------------------------|--|--|--|--|
| VENT PIPE DIAMETER - Min. (in.) (e) | 4 Round                  |  |  |  |  |
| HEAT EXCHANGER - Type               | Aluminized Steel         |  |  |  |  |
| Gauge (Fired)                       | 20 - 19                  |  |  |  |  |
| ORIFICES - Main                     |                          |  |  |  |  |
| Nat. Gas Qty Drill Size             | 6 - 45                   |  |  |  |  |
| L.P. Gas Qty Drill Size             | 6 - 56                   |  |  |  |  |
| GAS VALVE                           | Redundant - Single Stage |  |  |  |  |
| PILOT SAFETY DEVICE - Type          | 120 V SiNi Igniter       |  |  |  |  |
| BURNERS - QTY                       | 6                        |  |  |  |  |
| POWER CONN V/Ph/HZ (f)              | 120 / 1 / 60             |  |  |  |  |
| Ampacity (Amps)                     | 14.1                     |  |  |  |  |
| Max. Overcurrent Protection (Amps)  | 15                       |  |  |  |  |
| PIPE CONN. SIZE (IN.)               | 1/2                      |  |  |  |  |
| DIMENSIONS                          | H x W x D                |  |  |  |  |
| Uncrated (in.)                      | 34 x 24.5 x 28.75        |  |  |  |  |
| Crated (in.)                        | 35.5 x 26.5 x 30.87      |  |  |  |  |
| WEIGHT                              |                          |  |  |  |  |
| Shipping (Lbs.)/Net (Lbs.)          | 160 / 152                |  |  |  |  |

<sup>(</sup>a) Central Furnace heating designs are certified to ANSI Z21.47 - latest edition.

<sup>(</sup>b) For U.S. applications, above input ratings (BTUH) are up to 2,000 feet, derate 4% per 1,000 feet for elevations above 2,000 feet above sea level.

<sup>(</sup>c) Based on U.S. government standard tests.

<sup>(</sup>d) 9 Speed constant torque ECM Blower Motor.

<sup>(</sup>e) Refer to the Installer's Guide.

<sup>(</sup>f) The above wiring specifications are in accordance with National Electric Code, however, installations must comply with local codes.

## **Airflow Table**

|               | Furnac | e Airflow (CFM | ) Vs. External S | Static Pressur | e (in. W.C.) |      |      |  |
|---------------|--------|----------------|------------------|----------------|--------------|------|------|--|
| Model         | Тар    | Static         | 0.1              | 0.3            | 0.5          | 0.7  | 0.9  |  |
|               | _      | SCFM           | 1469             | 912            | 355          |      |      |  |
|               | 1      | Watts          | 184              | 126            | 68           |      |      |  |
|               | 2      | SCFM           | 1429             | 1165           | 900          | 636  | 371  |  |
|               | 2      | Watts          | 175              | 171            | 168          | 164  | 160  |  |
|               | 3      | SCFM           | 1567             | 1401           | 1235         | 1069 | 903  |  |
|               | 3      | Watts          | 215              | 232            | 248          | 264  | 280  |  |
|               | 4      | SCFM           | 1858             | 1731           | 1605         | 1478 | 1351 |  |
|               | 4      | Watts          | 334              | 361            | 388          | 415  | 441  |  |
| S8B1D120M5PSC | 5      | SCFM           | 2004             | 1890           | 1776         | 1662 | 1548 |  |
| 36B1D120M3F3C | 5      | Watts          | 418              | 447            | 476          | 505  | 534  |  |
|               | 6      | SCFM           | 2110             | 2004           | 1898         | 1792 | 1686 |  |
|               | В      | Watts          | 488              | 518            | 549          | 580  | 611  |  |
|               | 7      | SCFM           | 2245             | 2148           | 2052         | 1956 | 1860 |  |
|               | ,      | Watts          | 596              | 629            | 662          | 695  | 729  |  |
|               | 8      | SCFM           | 2440             | 2345           | 2250         | 2155 | 2060 |  |
|               | •      | Watts          | 765              | 794            | 824          | 854  | 884  |  |
|               | 0      | SCFM           | 2536             | 2431           | 2325         | 2220 | 2114 |  |
|               | 9      | Watts          | 882              | 904            | 927          | 949  | 972  |  |

# **CFM Versus Temperature Rise**

### S8B1 Furnaces have one stage heating

#### Table 2. S8B1

| Model         | CFM Versus Temperature Rise |     |     |     |     |     |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|---------------|-----------------------------|-----|-----|-----|-----|-----|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| Model         | 400                         | 500 | 600 | 700 | 800 | 900 | 1000 | 1100 | 1200 | 1300 | 1400 | 1500 | 1600 | 1700 | 1800 | 1900 | 2000 | 2100 | 2200 | 2300 | 2400 |
| S8B1D120M5PSC |                             |     |     |     |     |     |      |      |      |      |      | 59   | 56   | 52   | 49   | 47   | 44   | 42   | 40   | 39   | 37   |

### **General Features**

#### **NATURAL GAS MODELS**

Central Heating furnace designs are certified by Intertek for both natural and L.P. gas. Limit setting and rating data were established and approved under standard rating conditions using American National Standards Institute standards.

#### **SAFE OPERATION**

The Integrated System Control is a solid state device which continuously monitors for presence of flame when the system is in the heating mode of operation. Dual solenoid combination gas valve and regulator provide additional safety.

#### **QUICK HEATING**

Durable, cycle tested, heavy gauge **tubular aluminized steel heat exchanger** quickly transfers heat to provide warm conditioned air to the structure. **Low energy power vent blower**, to increase efficiency and provide a discharge of gas fumes to the outside.

#### **BURNERS**

Multiport, Inshot burners will give years of quiet and efficient service. All models can be converted to **L.P.** gas with LP conversion kit.

#### INTEGRATED SYSTEM CONTROL

Exclusively designed operational program provides total control of furnace limit sensors, blowers, gas

valve, flame control and includes self diagnostics for ease of service.

#### **ENERGY EFFICIENT OPERATION**

Air-Tite™ cabinet design is certified to <1% air leakage per ASHRAE 193 "Method of Test for Determining the Airtightness of HVAC Equipment."

#### **AIR DELIVERY**

The 9 speed constant torque blower motor has sufficient airflow for most heating and cooling requirements and will switch from heating to cooling speeds on demand from room thermostat.

#### STYLING

Heavy gauge steel and "wrap-around" cabinet construction is used in the cabinet with baked-on enamel finish for strength and beauty. Every orientation has at least two venting options. There are no knockouts on cabinet.

#### FEATURES AND GENERAL OPERATION

The S-Series furnace utilizes a Silicon Nitride Hot Surface Ignition system, which eliminates the waste of a constant burning pilot. The integrated system control lights the main burners upon a demand for heat from the room thermostat. Complete front service access.

- a. Low energy power venter
- b. Vent proving pressure switches.

### **Features and Benefits**

#### 80% AFUE on S8B1 FURNACE MODELS

Lowers utility bills

#### **ELECTRICALLY EFFICIENT**

Efficient airflow design reduces electrical energy use

#### 34 INCH TALL

Lighter, easier to move and fit into tight spaces like short basements or tight closets

Works great with larger, high-efficiency coils

No knockouts

#### 4-WAY MULTI-POISE

8 SKU's — Upflow / Downflow / Horizontal Left / Horizontal Right

Added application flexibility and reduction in specification errors

#### AIRFI OW

At least 400 CFM/ton at 0.5 in.  $\rm H_20$  external static pressure

#### REGULATORY

All models are air tight; 1% or less air leakage as per ASHRAE 193

Open vestibule design provides a full 34" high open vestibule for ease of installation and service

#### **DIMENSIONS**

Width is industry standard: 24.5"

Depth remains approximately 28"

Cabinet is compatible with industry standard coils, as well as, other accessories

#### INTEGRATED FURNACE CONTROL

Setup / Status / Diagnostics / Digital Display

No dip switches

Last six errors stored

Dry contact EAC and HUM connections

All Molex connections; no spade terminals

Low voltage labeled above and below

Rain shield over IFC keeps condensate off the control

### TUBULAR ALUMINIZED STEEL HEAT EXCHANGER

## VORTICA II BLOWER, DESIGNED EXCLUSIVELY FOR THE S-SERIES FURNACE

Improved airflow efficiency

Durable, easy to clean, housing

Single piece belly band/ motor arm assembly

Blower deck has full-length rails for easy removal and replacement, regardless of poise

## FOUR-WAY MULTI-POISE (UPFLOW, DOWNFLOW, HORIZONTAL LEFT AND RIGHT)

Easier to specify

Shipped ready to install (no conversion kits required)

Every model has at least two venting options

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|---|----------------------------|---------------------------|-------------------------------|----------|

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